



RESILIENT® CUTTING GUIDELINES

THICKNESS	TYPE OF CUT	TOOL	BLADE	SPEED, TOOL LOWERED	ACCELERATION, TOOL LOWERED	SPEED, LOWERING TOOL	ACCELERATION
.5"	Straight/Contour	EOT-250	Z-22	4 to 8 in./sec.		.9 in./s.	
.5"	Angle Cut	VCT-1 V-Cut	Z-73	20 to 40 in./sec.			
.75"	Straight/Contour	EOT-250	Z-23	4 to 8 in./sec.		.9 in./s.	
1"	Straight/Contour	EOT-250	Z-29	4 to 8 in./sec.	1	.9 in./s.	1
1.5"	Straight/Contour	EOT-250	Z-64	4 to 8 in./sec.	1	.9 in./s.	1

EOT (Electric Oscillating Tool)
 VCT (V-Cutting Tool)

MANUAL CUTTING

- **.022" Razor Blade** cutting equipment will provide excellent cut quality if the blade angle relative to the surface of the board is kept shallow, 35-40 degrees being optimal.
- **Standard Utility Knife** style blades will cut 1/2" material; 3/4" will require a longer blade in order to maintain the proper shallow cutting angle and avoid foam tear.

